

# HARDWOOD PLYWOOD STANDARD GRADES

FACE GRADE	VENEER QUALITY	DEFECTS ALLOWED
<b>A</b>	If sliced, pieces are slip or bookmatched for pleasing effects of color and grain. Edge joints tight. Can be 1-piece rotary cut.	Minor, infrequent burls, pin knots and inconspicuous small patches
<b>B</b>	Unmatched slices permitted, but no sharp contrasts in color, grain or figure.	Burls, slight color streaks, pin knots and inconspicuous small patches in limited amounts
<b>C</b>	Sound face, free of open defects. Size or percentages of rough grain depends on species	Unlimited color streaks, spots and color variations.

BACK GRADE	VENEER QUALITY	DEFECTS ALLOWED
<b>1</b>	Free from open defects. No color or grain match.	Smooth patches, sound knots and discoloration of varying color.
<b>2</b>	All defects repaired	Repaired splits, joints, bark pockets, laps and knotholes
<b>3</b>	Some open defects. Sound surface	Repaired split, joints, bark pockets, laps and knotholes
<b>4</b>	Reject Material	Open knots, splits, knotholes up to 4" and major discoloration

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